Form Z348
Date 2-97

INSTRUCTIONS FOR CONVERSION KIT #66774

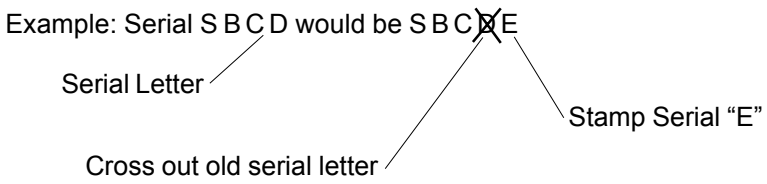
The following instructions are to be followed when converting 1963 thru 1968 series 12,000 RPM tools to Serial “E” using the #66774 Conversion Kit.

Conversion Kit #66774 contains gear set #19736 and cylinder #65916 which must be used together for 12,000 RPM tools. If they are not used together the output speed of the tool will not maintain 12,000 RPM Max. Free speed.

Note: If replacing on older 1963, 1965, or 1967 with Serial No's A, B, or C using a key and snap ring on the output spindle—Place washer 35761 (included in kit) between snap ring and gear to properly position the gear.

Caution: Check the tool free speed after repair with 90 PSIG at the tool inlet to insure the output speed is a max of 12,000 RPM.

Once the conversion kit has been installed, remark the serial letter on the tool to “E”.



NOTE: The serial letter “E” must be stamped to insure proper ordering of parts for future repair.

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